

FIG. 1

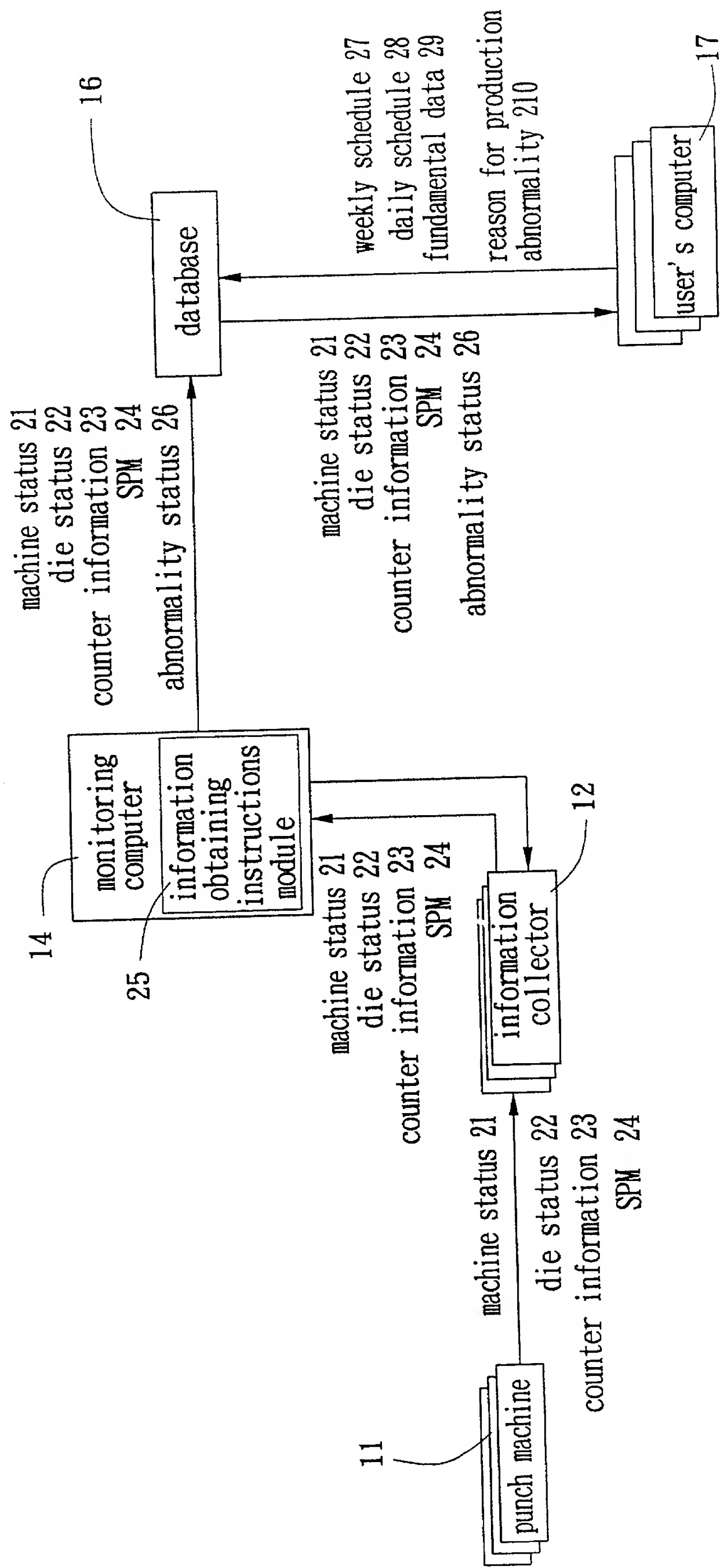


FIG. 2

# 30 graphical user interface

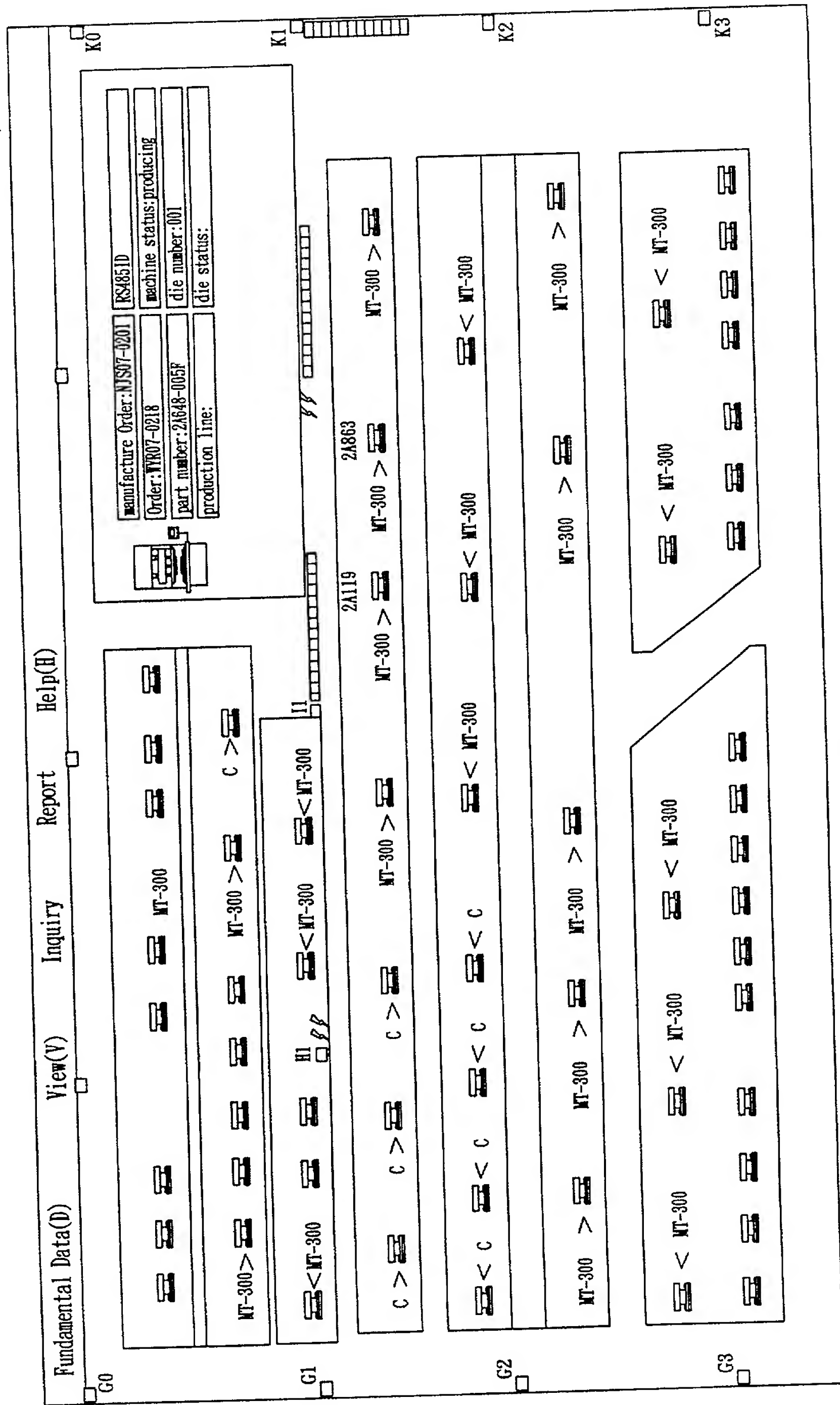


FIG. 3

function modules		sub-modules	
41	fundamental data	weekly schedule	411
		daily schedule	412
		die fundamental data	413
		machine fundamental data	414
		part number fundamental data	415
		authority management	416
42	view	order	421
		manufacture order	422
		part number	423
		production line	424
		machine status	425
		die number	426
		counter information	427
43	inquiry	die status	431
		machine status	432
		whole status	433
		production information	434
44	report	instant production report	441
		die abnormality statistics	442
		die accumulated punching times and abnormality statistics	443
		work hour statistics	444

FIG. 4

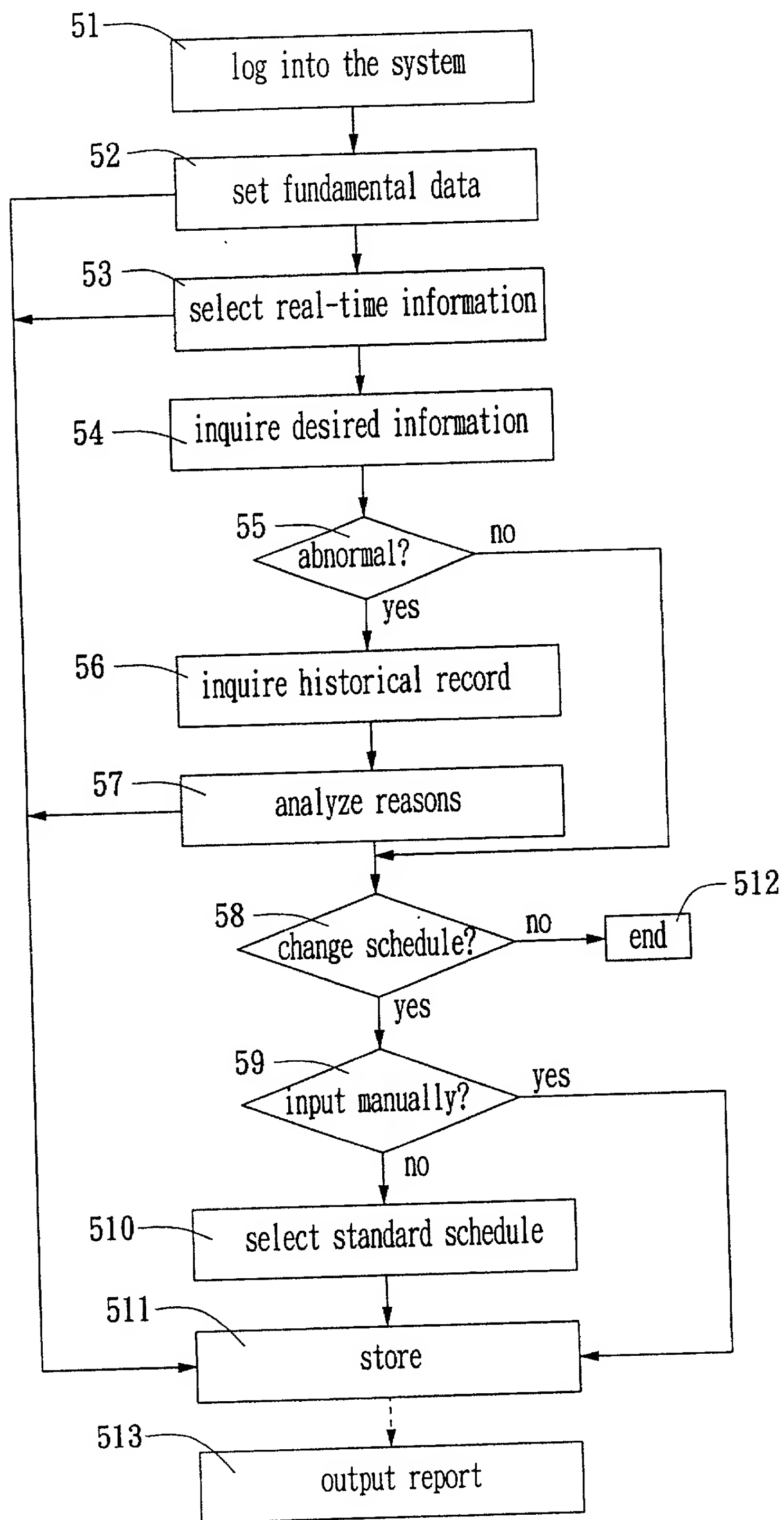


FIG. 5

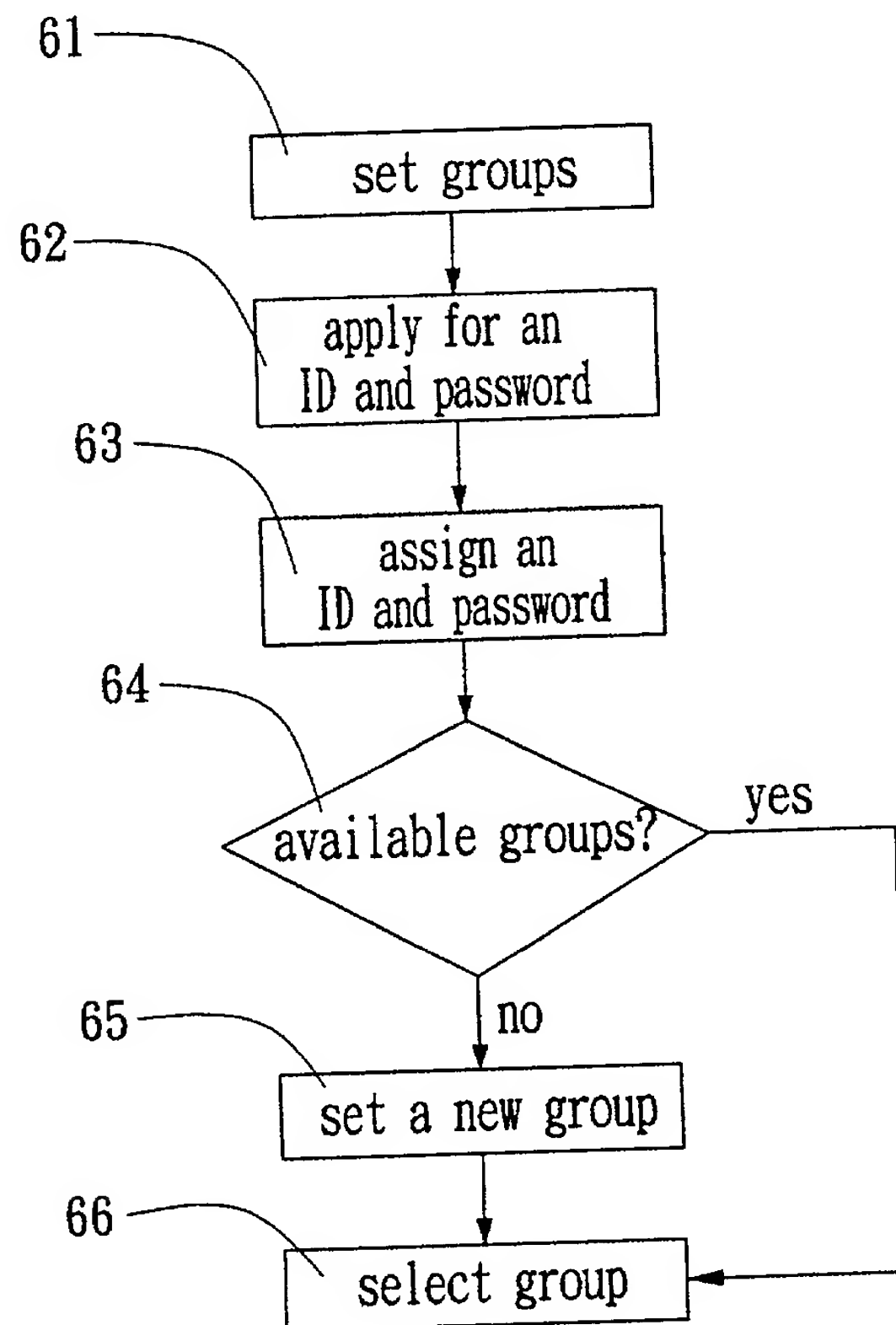


FIG. 6